

# Good Udder Conformation – the Key to Maintain Milk Quality and Longevity with the Challenge of High Production and *Automatic Milking Systems*



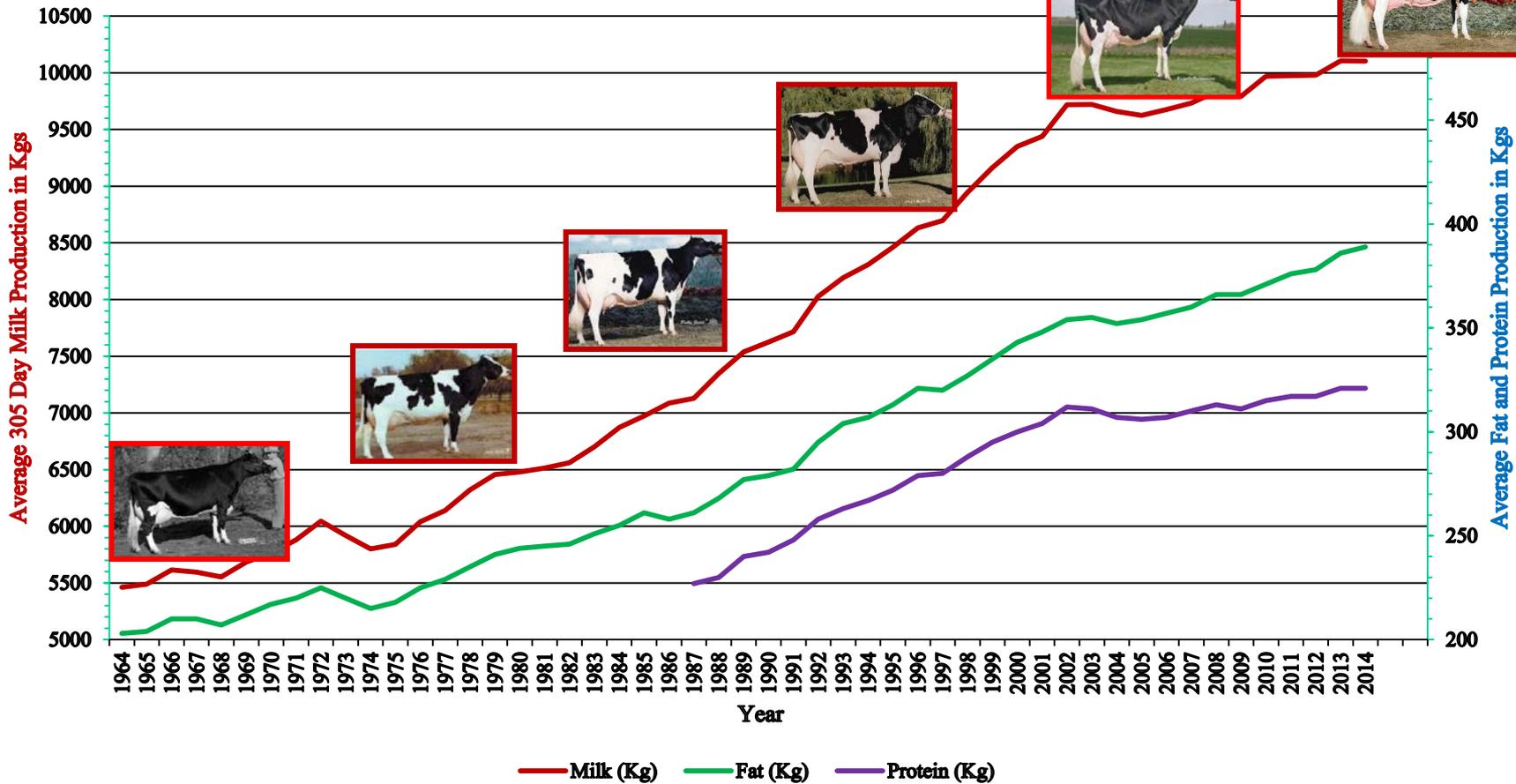
Functional Conformation Conference  
Gothenburg, Sweden



Dr. Gordon Atkins – Feb 6 - 7, 2020

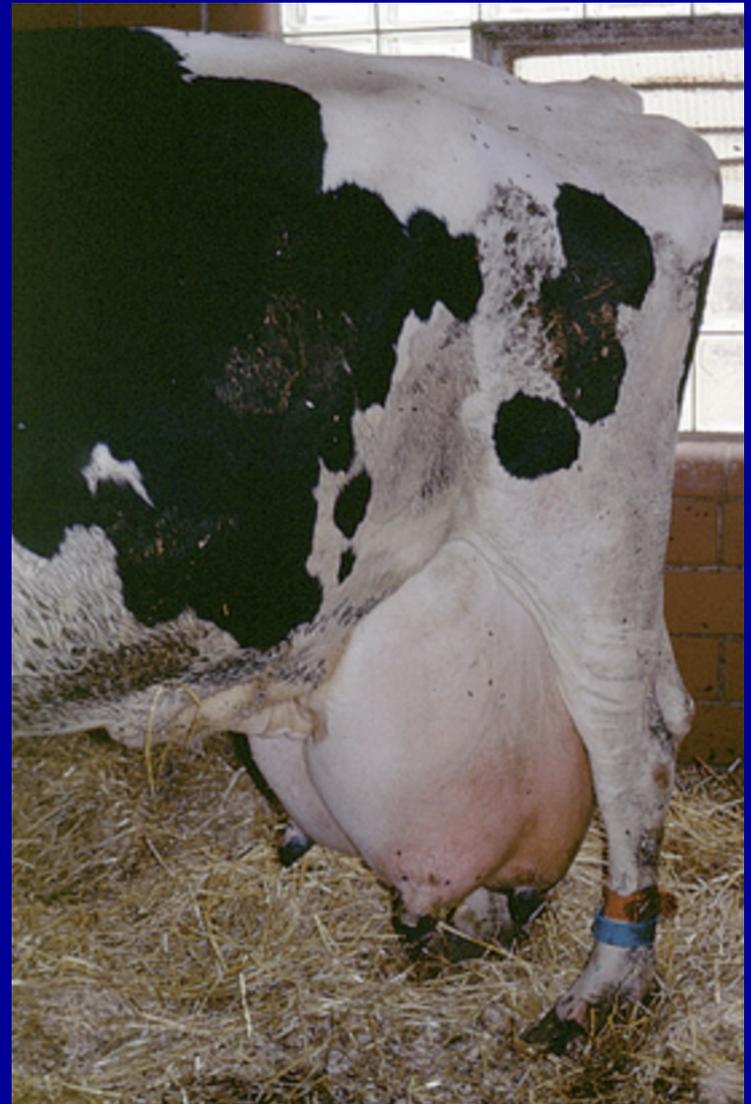
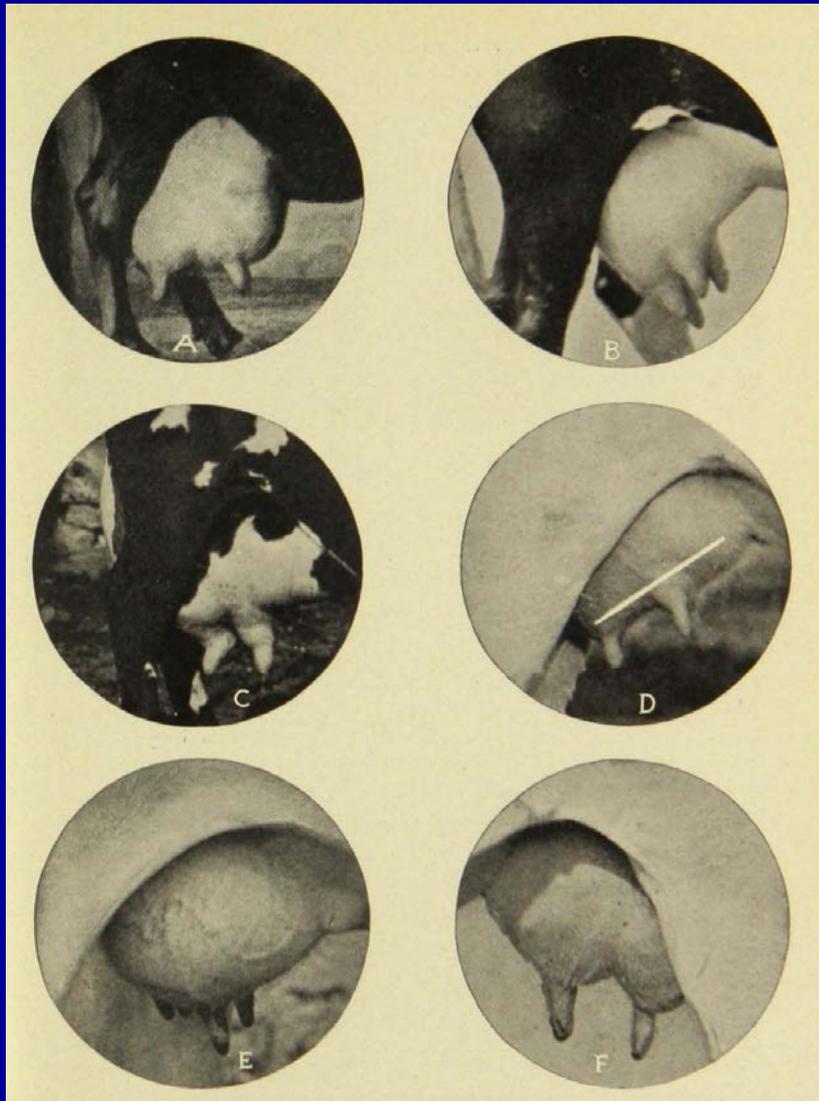


## Average 305 Day Milk, Fat & Protein Production for Canadian Holsteins (of all Ages) on Supervised Test



Data Source – Agriculture and Agri-Food Canada

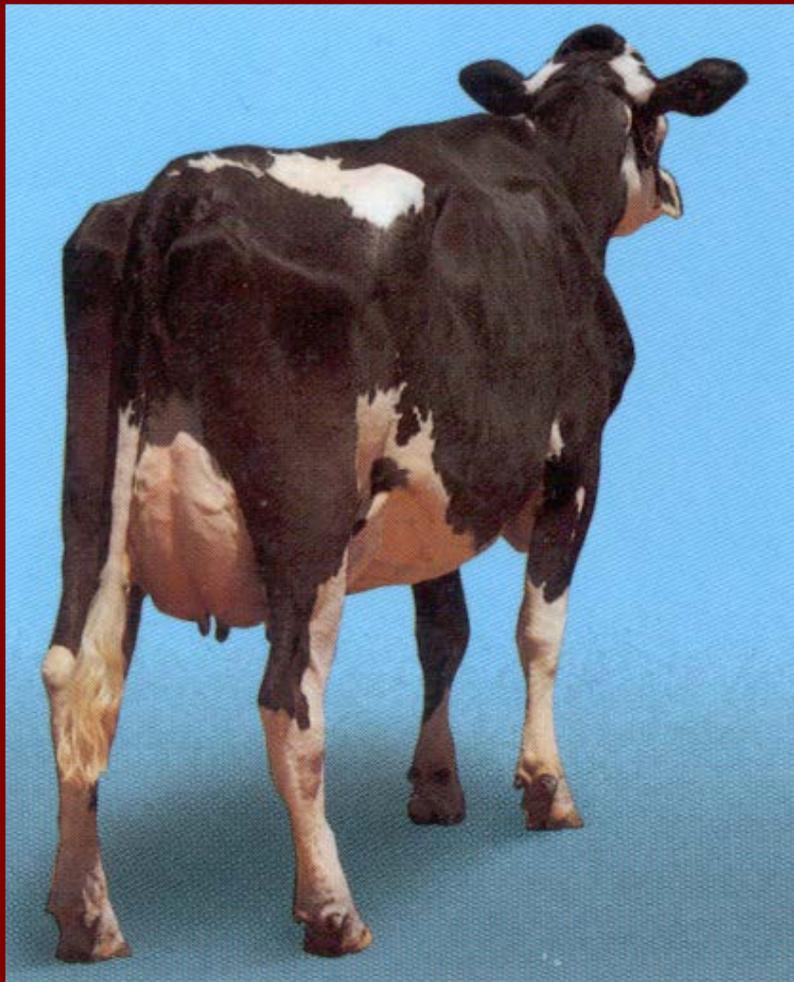
# Udder Conformation has Experienced Unprecedented Progress



# Increased Production Required Improved Conformation



# Capacity was Achieved Through Increased Length and Width Rather than Depth

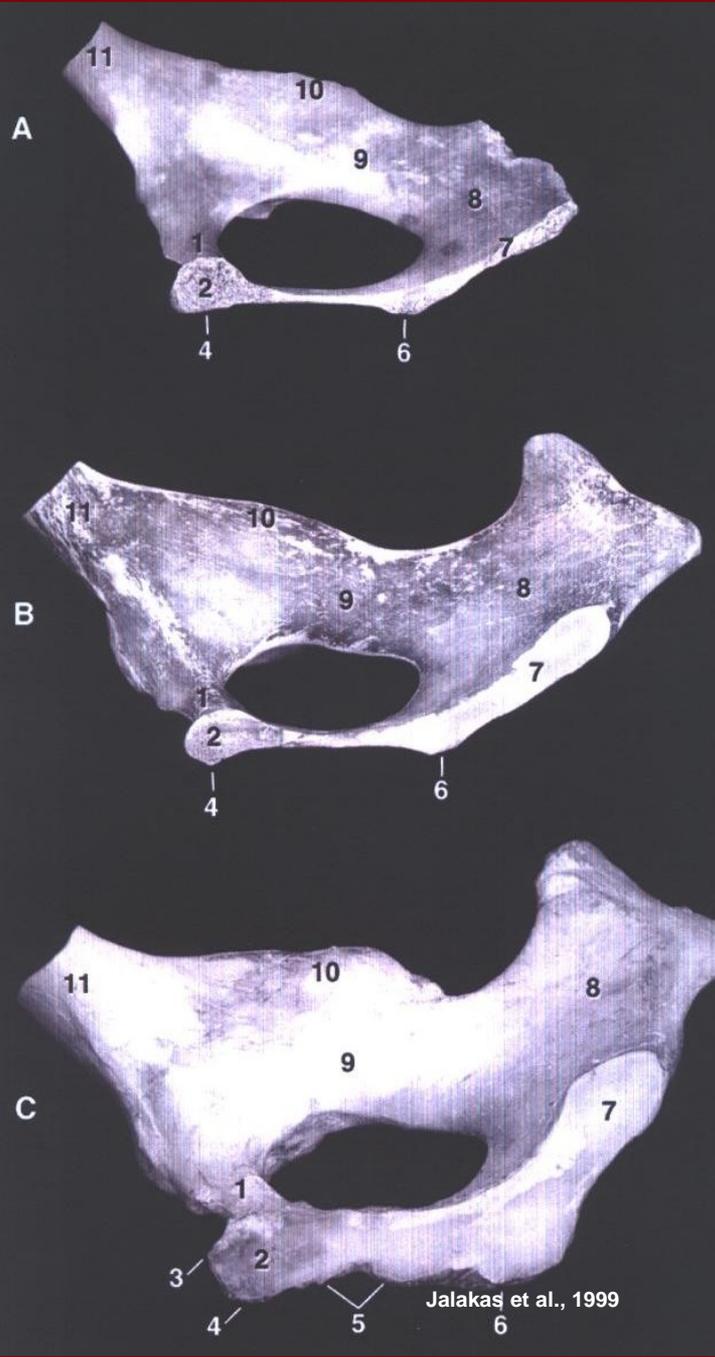




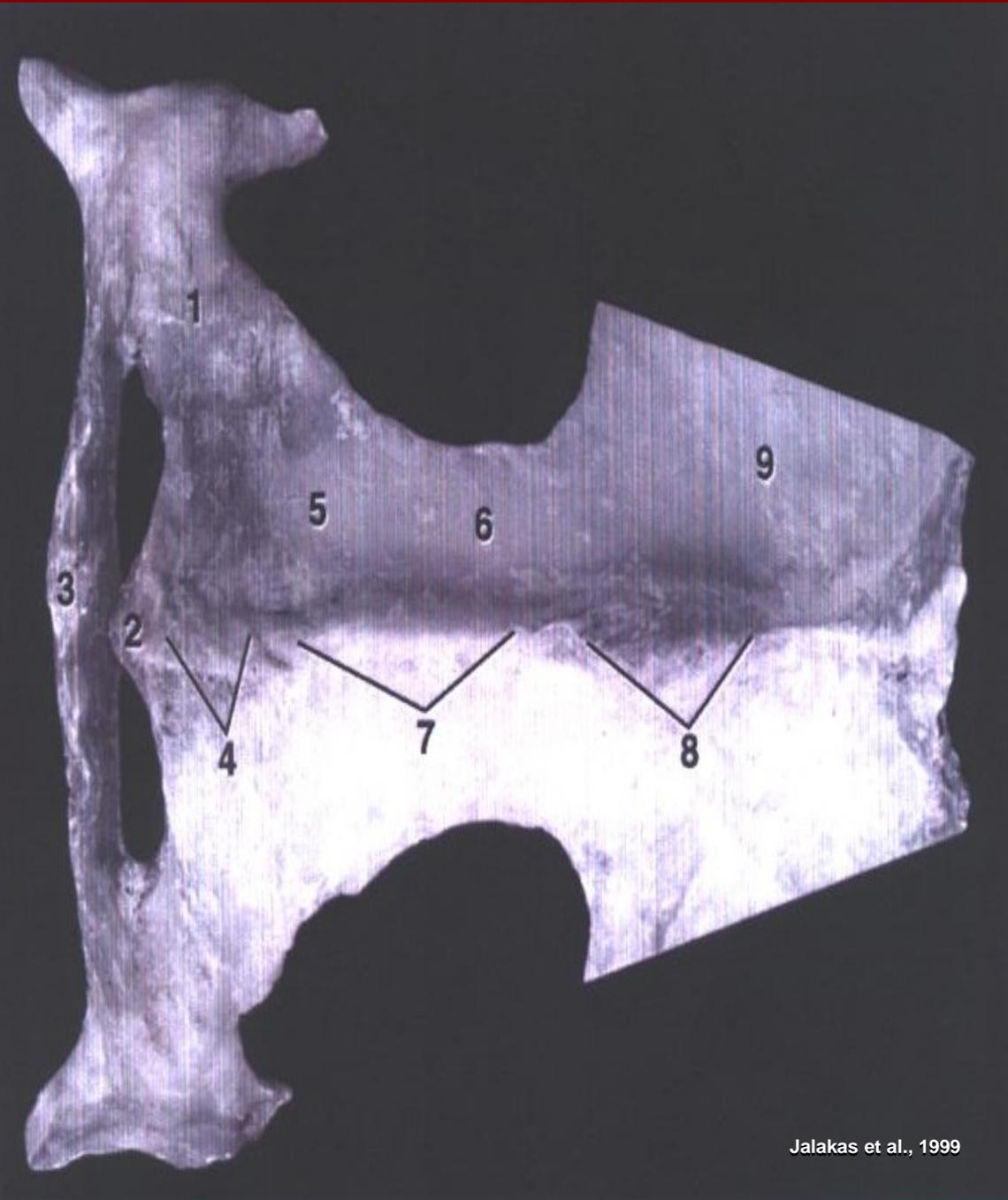
# How Has the Canadian Classification System Changed?

Section	Pre'90	1993	1998	2019
■ Mammary System	40%	40%	40%	40%
■ Feet & Legs	12%	16%	20%	28%
■ Dairy Character	16%	14%	12%	Dairy Strength 20%
■ Frame/Capacity	22%	20%	18%	
■ Rump	10%	10%	10%	12%

Holstein Canada 2015

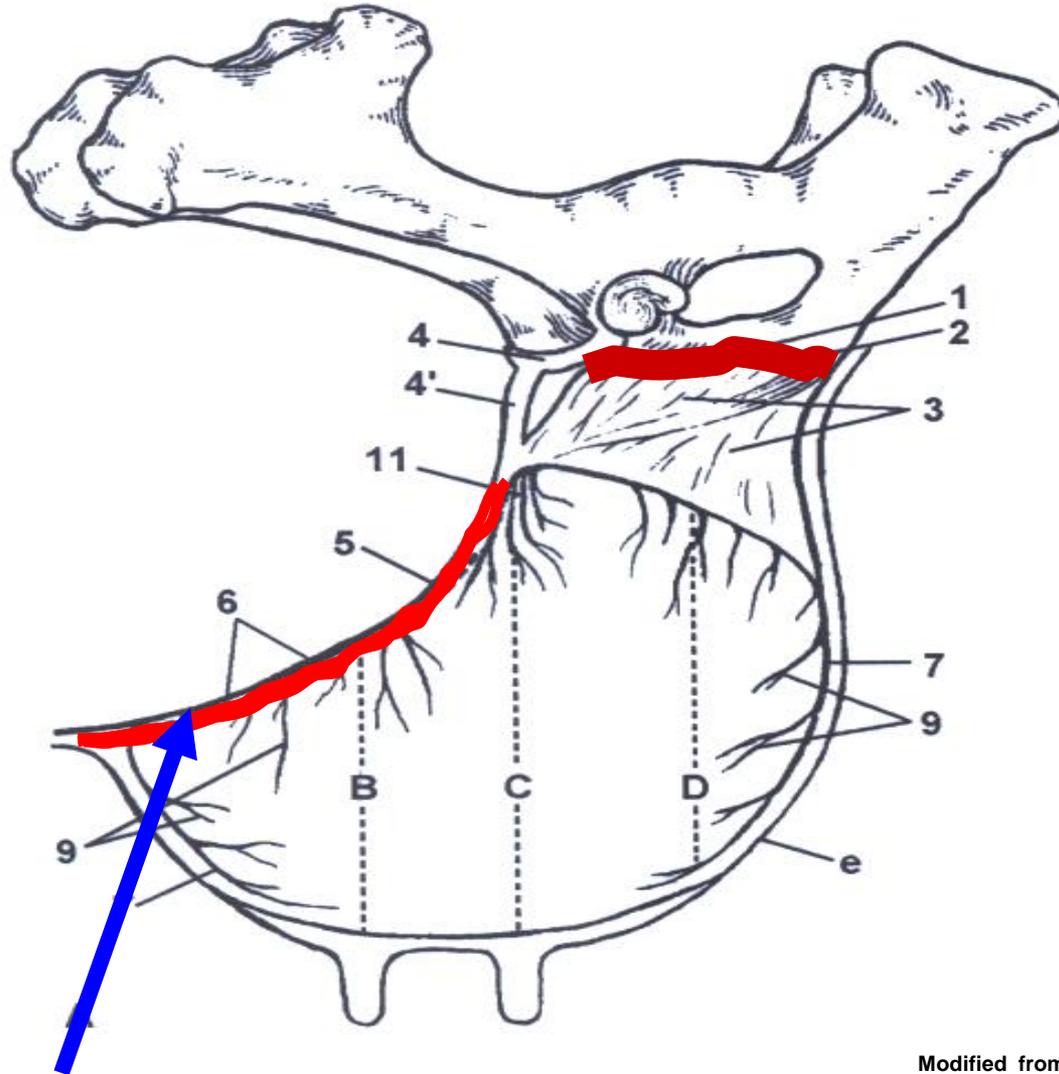


Jalakas et al., 1999



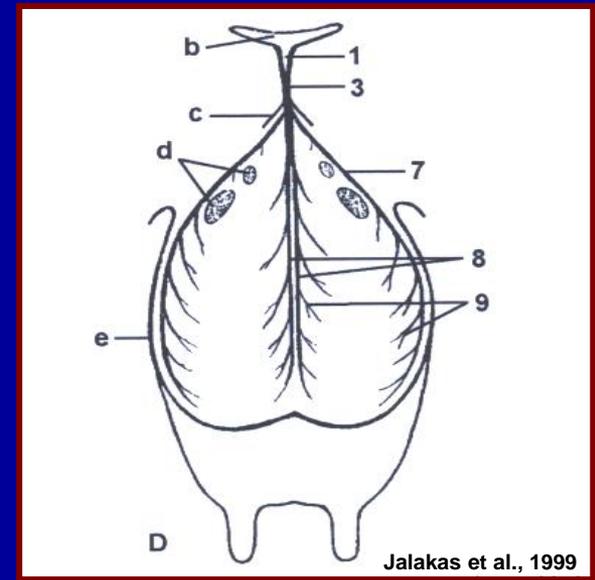
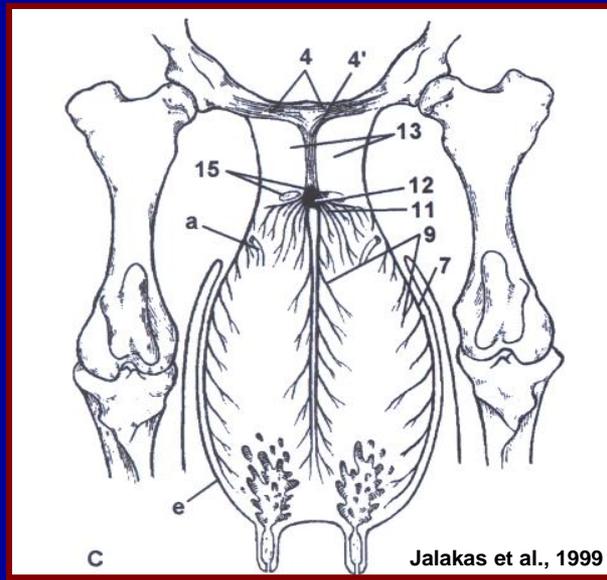
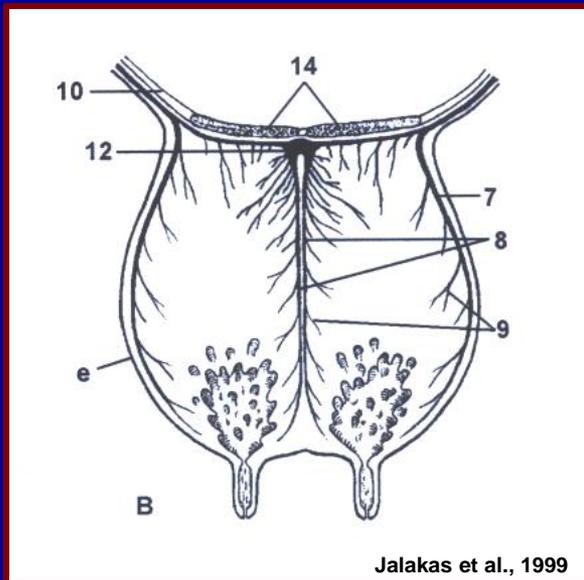
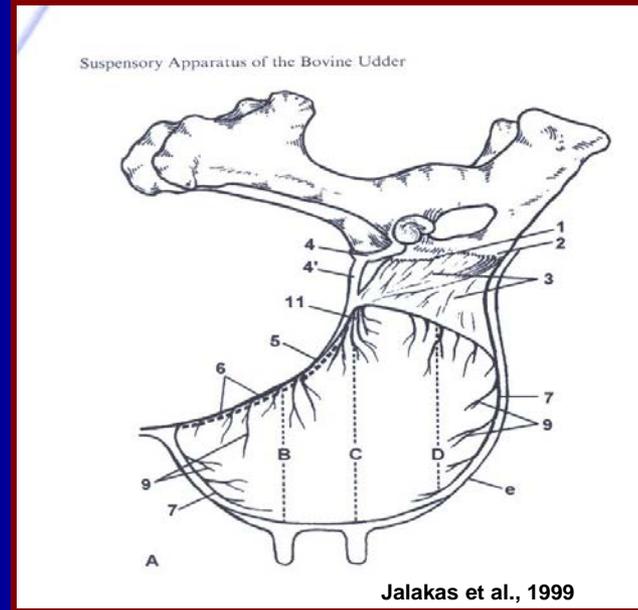
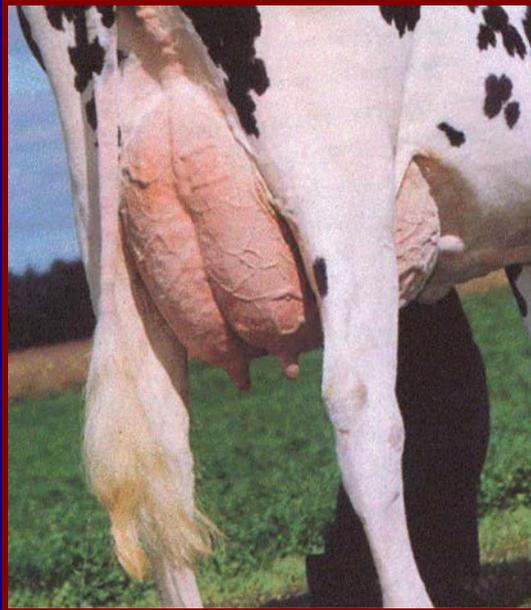
Jalakas et al., 1999

# Mammary System



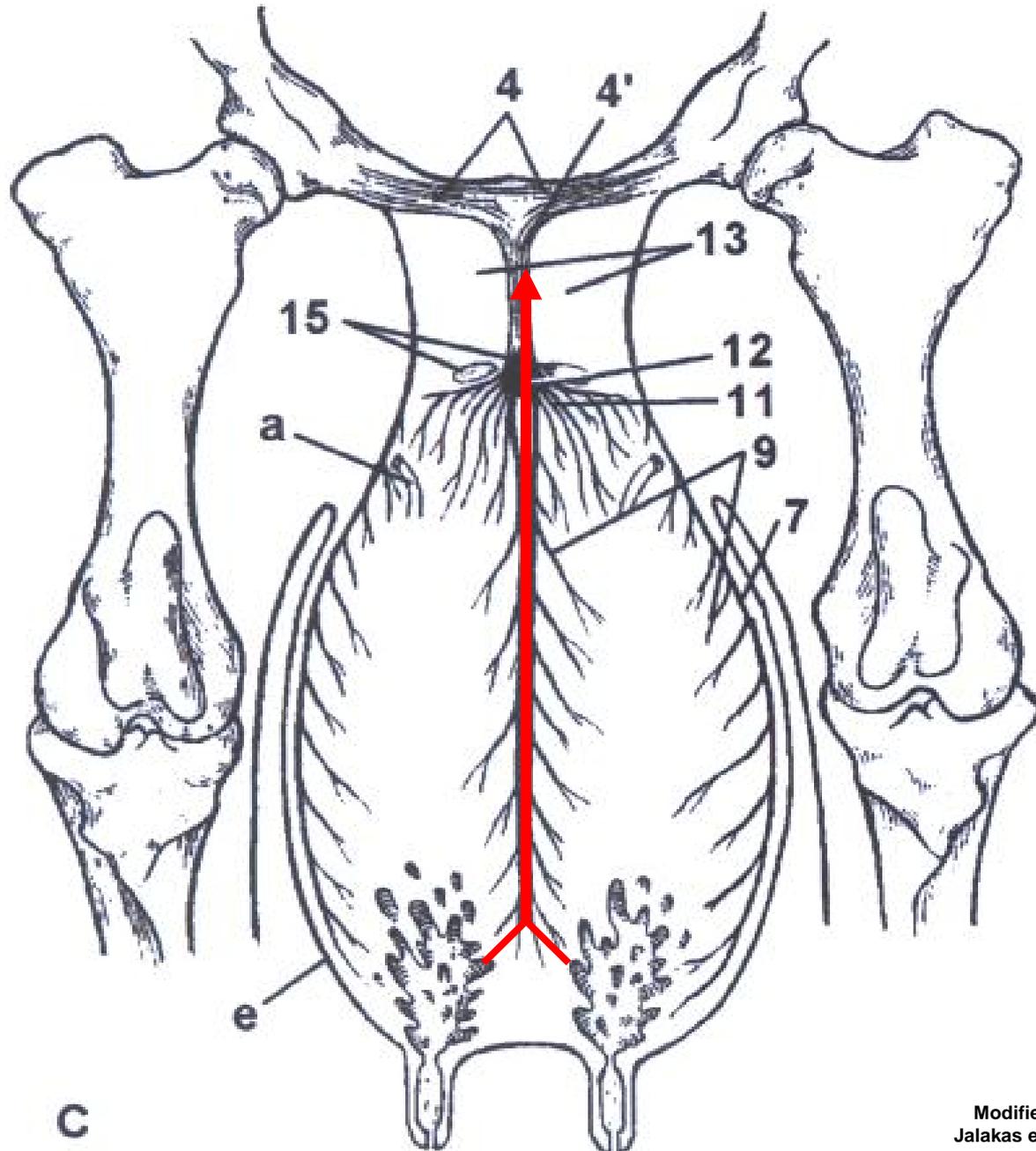
Modified from  
Jalakas et al., 1999

# Udder Conformation







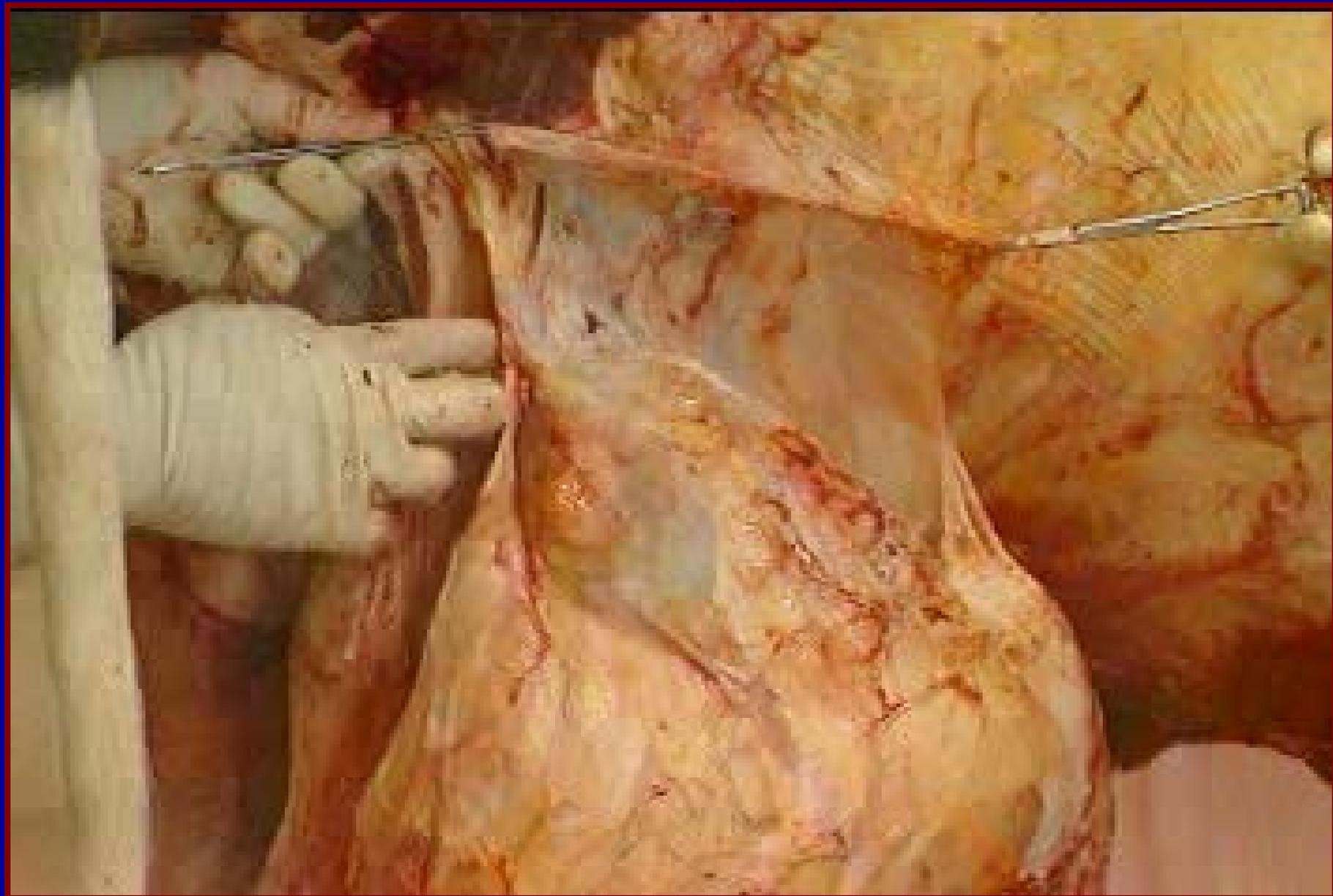


C

Modified from  
Jalakas et al., 1999



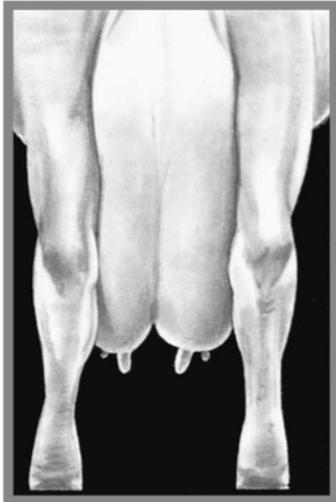




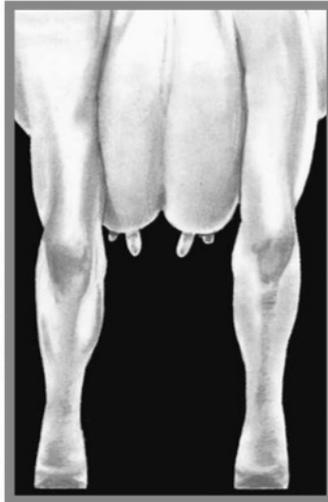




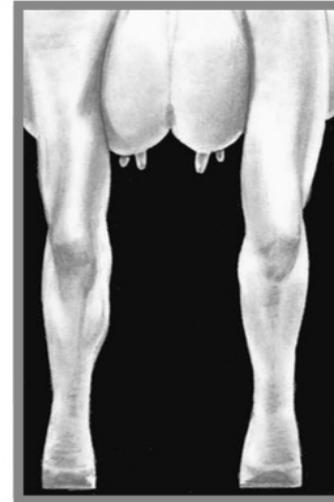
## Udder Depth



Very deep udder floor  
well below hocks



Udder floor  
above hocks

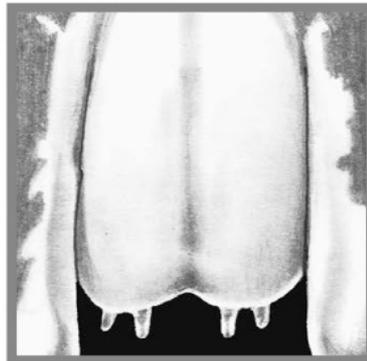


Extreme height of udder  
floor above hocks

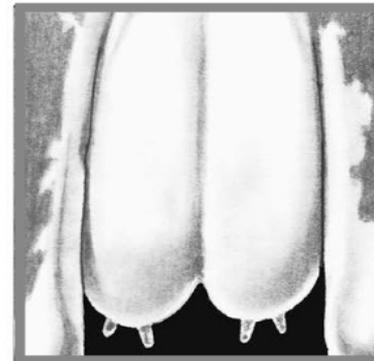
## Udder Cleft



Weak cleft



Intermediate



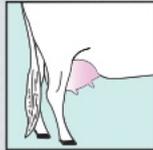
Extremely strong cleft

# Udder Cleft & Rear Udder Width



# MAMMARY SYSTEM (40%)

## UDDER FLOOR (Tilt of udder floor)



1 TILT



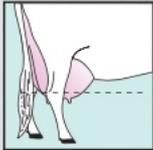
5 INTERMEDIATE



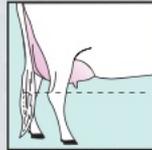
9 REVERSE TILT

**IDEAL**  
**5-6**  
**WEIGHT**  
**4%**

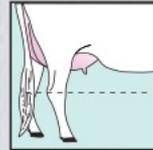
## UDDER DEPTH (From hock to floor of udder)



1 DEEP



5 INTERMEDIATE



9 SHALLOW

**IDEAL**  
**5-6**  
**WEIGHT**  
**12%**

## UDDER TEXTURE (Softness and expandability)



1 FLESHY



5 INTERMEDIATE



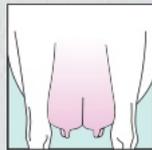
9 SOFT

**IDEAL**  
**9**  
**WEIGHT**  
**14%**

## MEDIAN SUSPENSORY (Depth of cleft (fore/rear))



1 WEAK



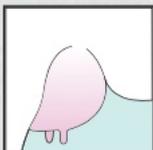
5 INTERMEDIATE



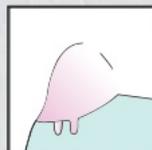
9 STRONG

**IDEAL**  
**9**  
**WEIGHT**  
**14%**

## FORE ATTACHMENT (Attachment to abdominal wall)



1 WEAK



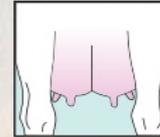
5 INTERMEDIATE



9 STRONG

**IDEAL**  
**9**  
**WEIGHT**  
**18%**

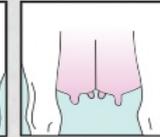
## FRONT TEAT PLACEMENT (Teat placement from centre of quarter)



1 WIDE



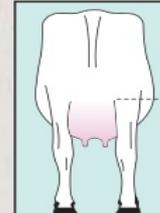
5 CENTRE



9 CLOSE

**IDEAL**  
**6**  
**WEIGHT**  
**5%**

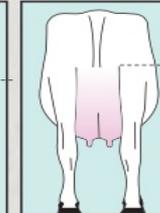
## REAR ATTACHMENT HEIGHT (Milk secreting tissue to base of vulva)



1 LOW



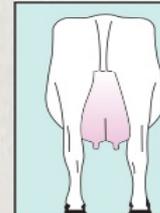
5 INTERMEDIATE



9 HIGH

**IDEAL**  
**9**  
**WEIGHT**  
**10%**

## REAR ATTACHMENT WIDTH (Width at milk secreting tissue)



1 NARROW



5 INTERMEDIATE



9 WIDE

**IDEAL**  
**9**  
**WEIGHT**  
**12%**

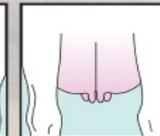
## REAR TEAT PLACEMENT (Teat placement from centre of quarter)



1 WIDE



5 CENTRE



9 CLOSE

**IDEAL**  
**5-6**  
**WEIGHT**  
**7%**

## TEAT LENGTH (Average length of rear teats)



1 SHORT



5 INTERMEDIATE



9 LONG

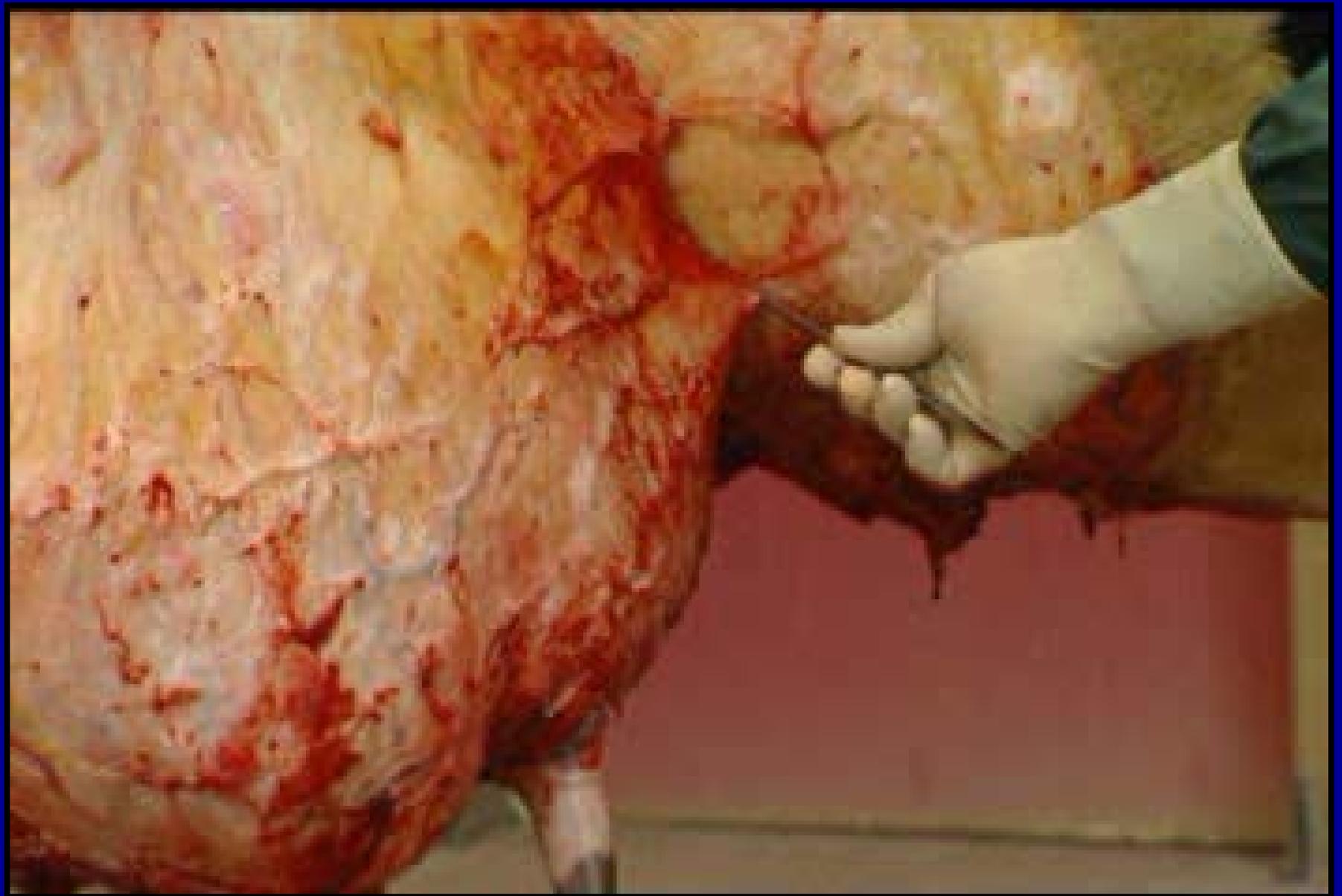
**IDEAL**  
**5**  
**WEIGHT**  
**4%**

# Rear Udder Width



# Fore Udder Attachment









# Rear Teat Placement



# Udder Quality



# Udder Quality

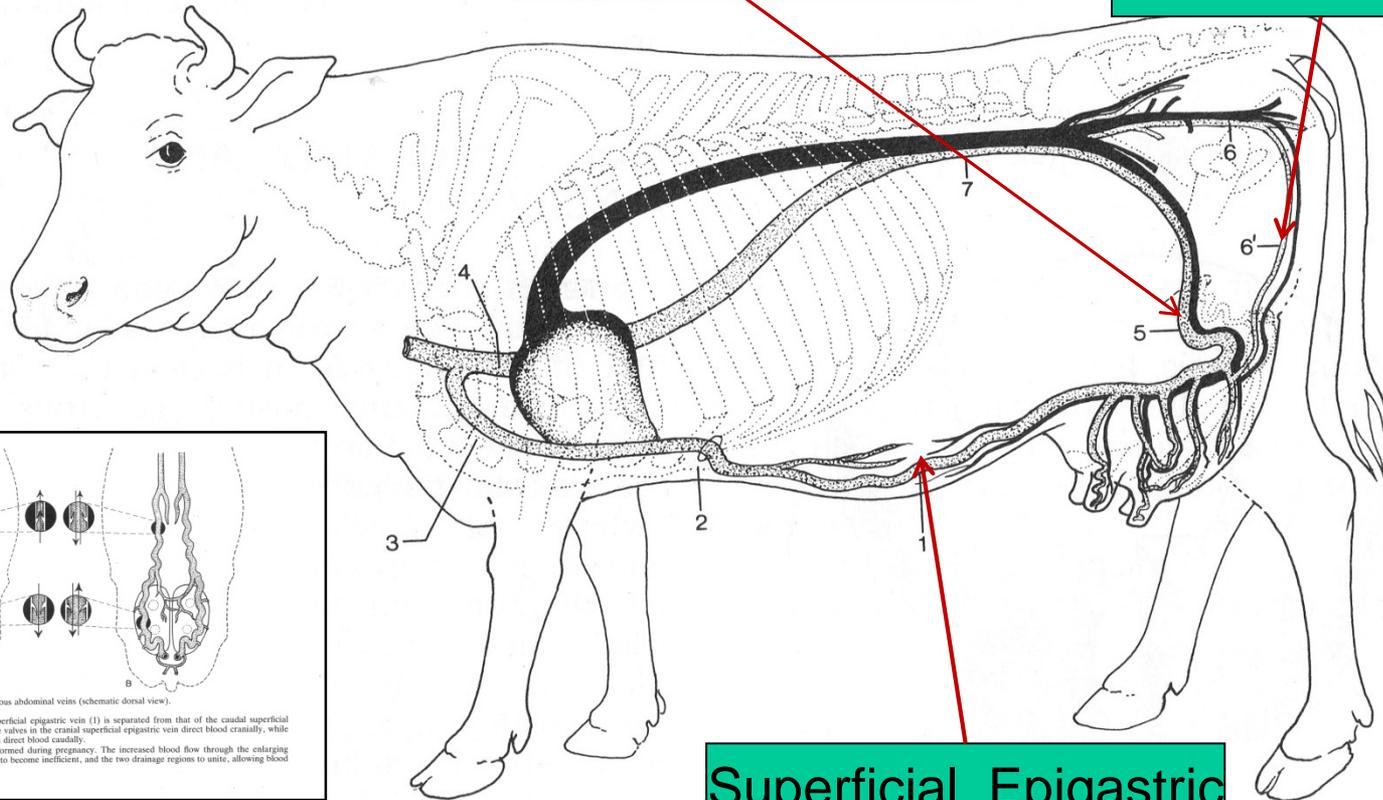




# Mammary Circulatory System

External Pudendal

Internal Pudendal



Superficial Epigastric  
(anastomosis of cranial and caudal)

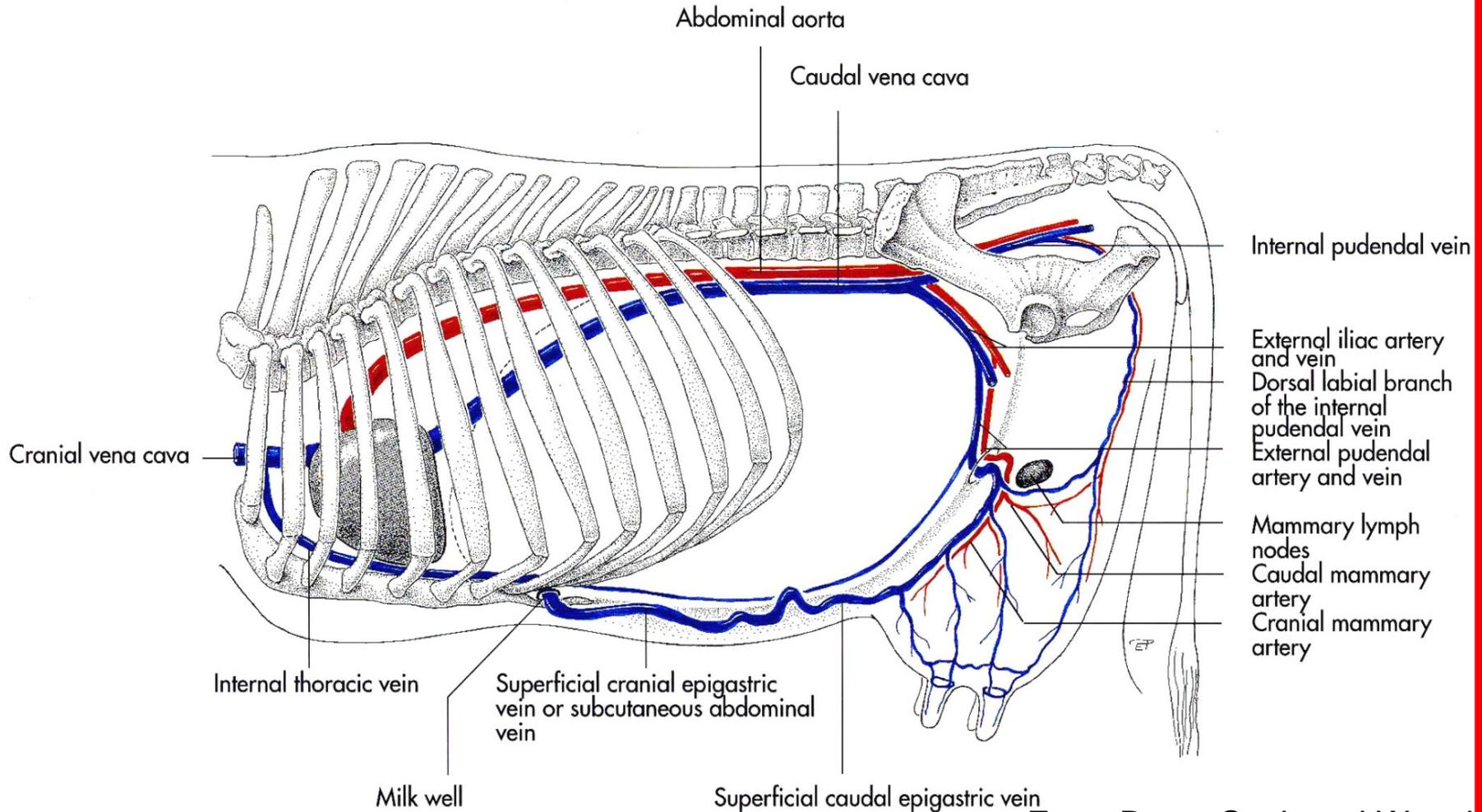
**FIGURE 31-7.** The venous drainage of the udder.

1, Subcutaneous abdominal (milk) v.; 2, milk "well"; 3, internal thoracic v.; 4, cranial vena cava; 5, external pudendal v.; 6, internal pudendal v.; 6', ventral perineal v.; 7, caudal vena cava.





# Mammary Circulatory System



From Dyce, Sack and Wensing

## Front Teat Length



1-1/4 inches or smaller

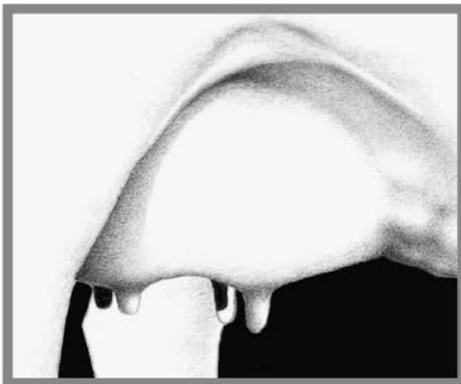


2-1/4 inches



3-1/4 inches or longer

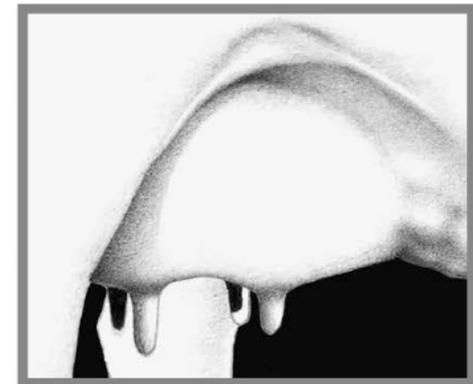
## Rear Teat Length



1-1/4 inches or smaller

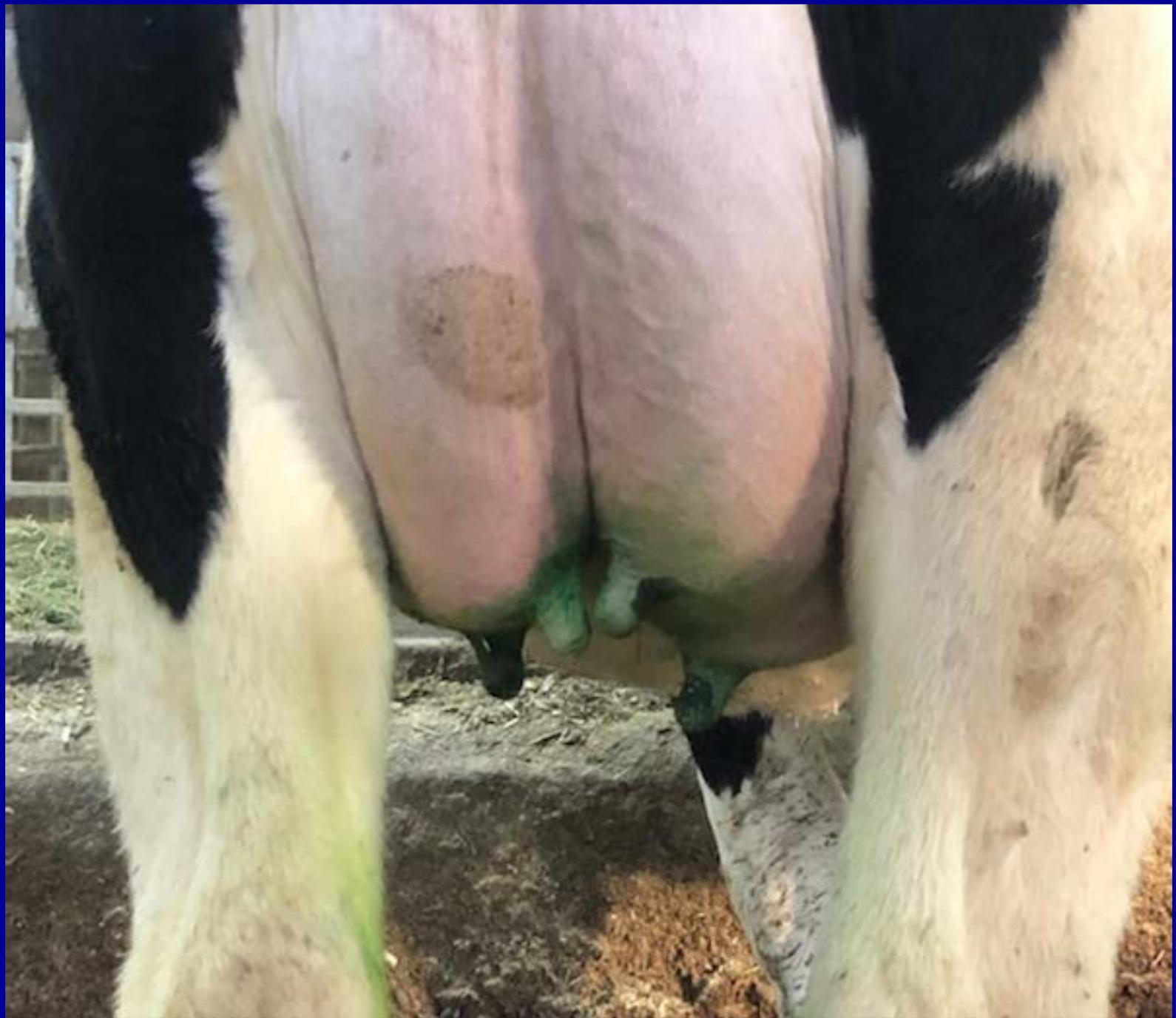


2-1/4 inches

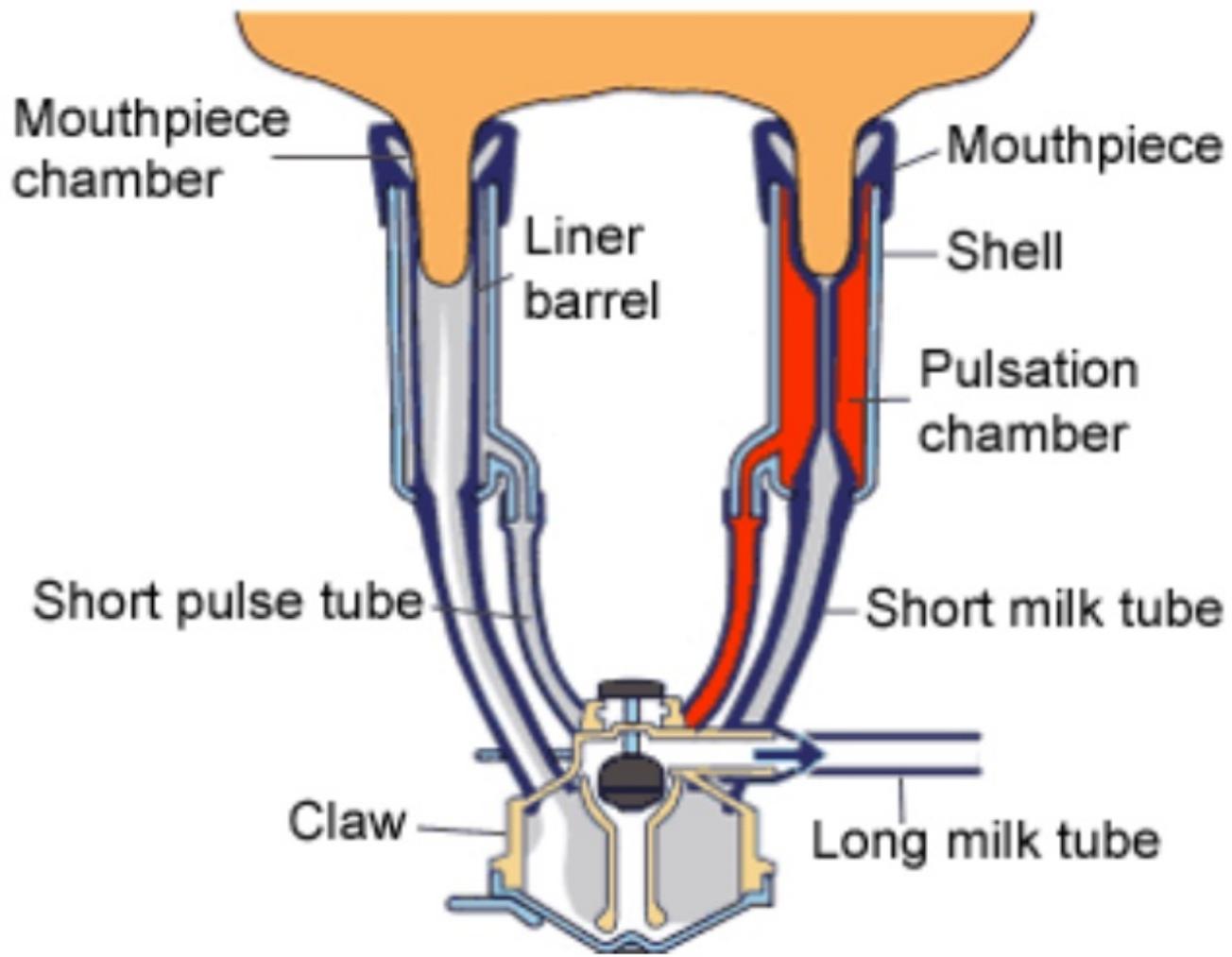


3-1/4 inches or longer

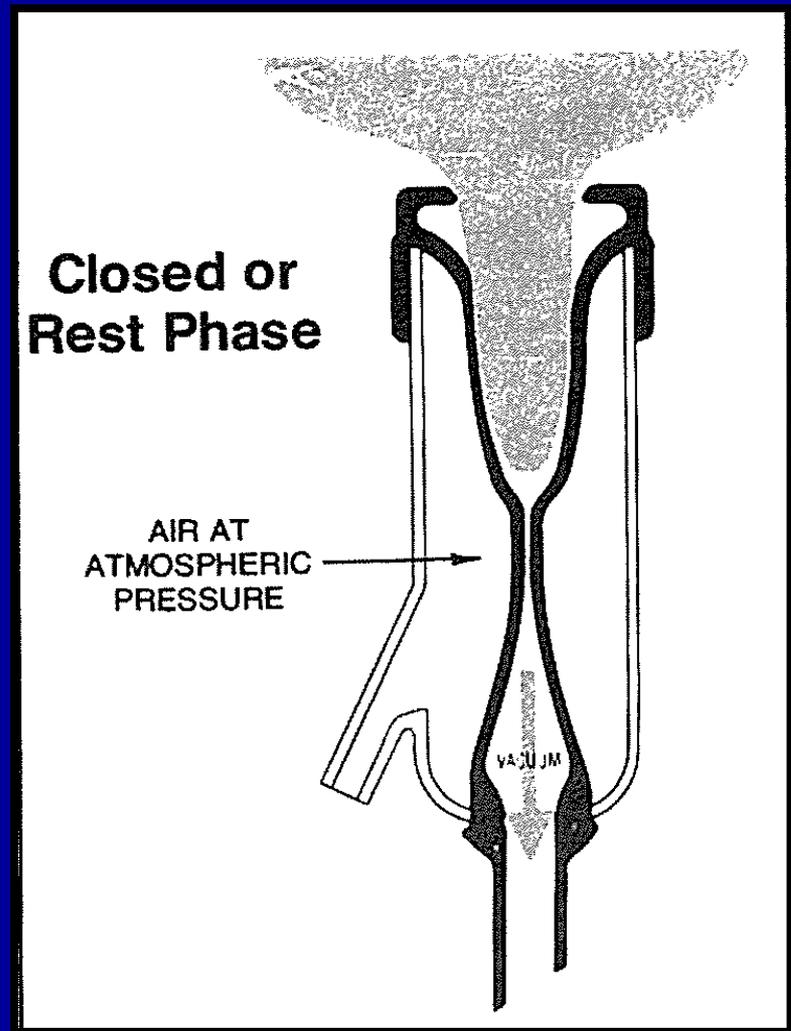
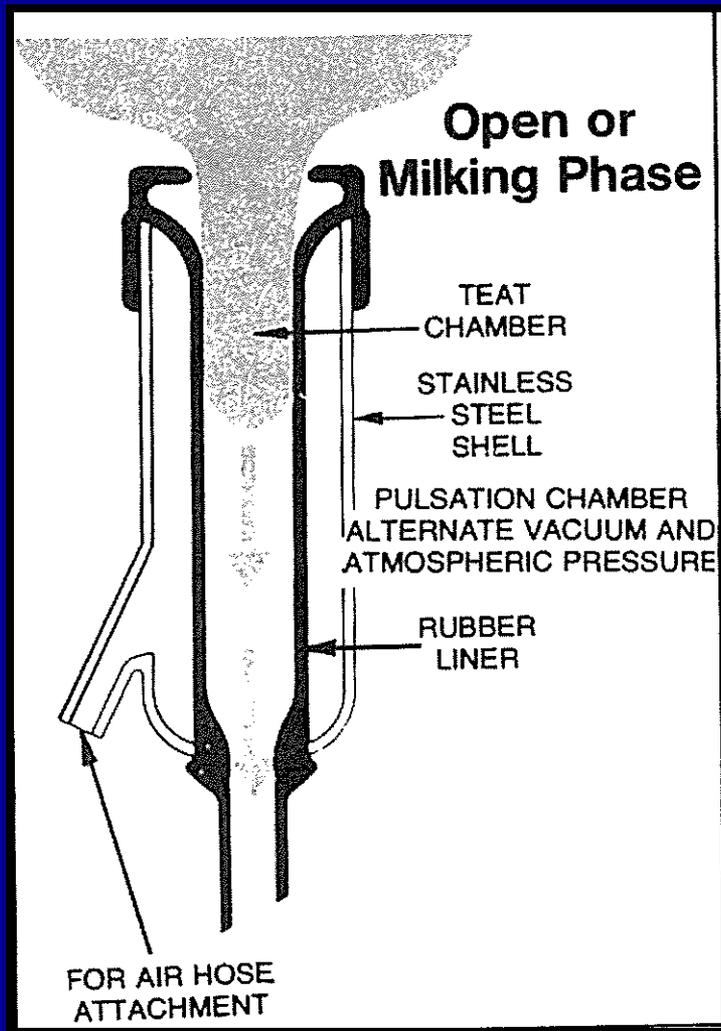




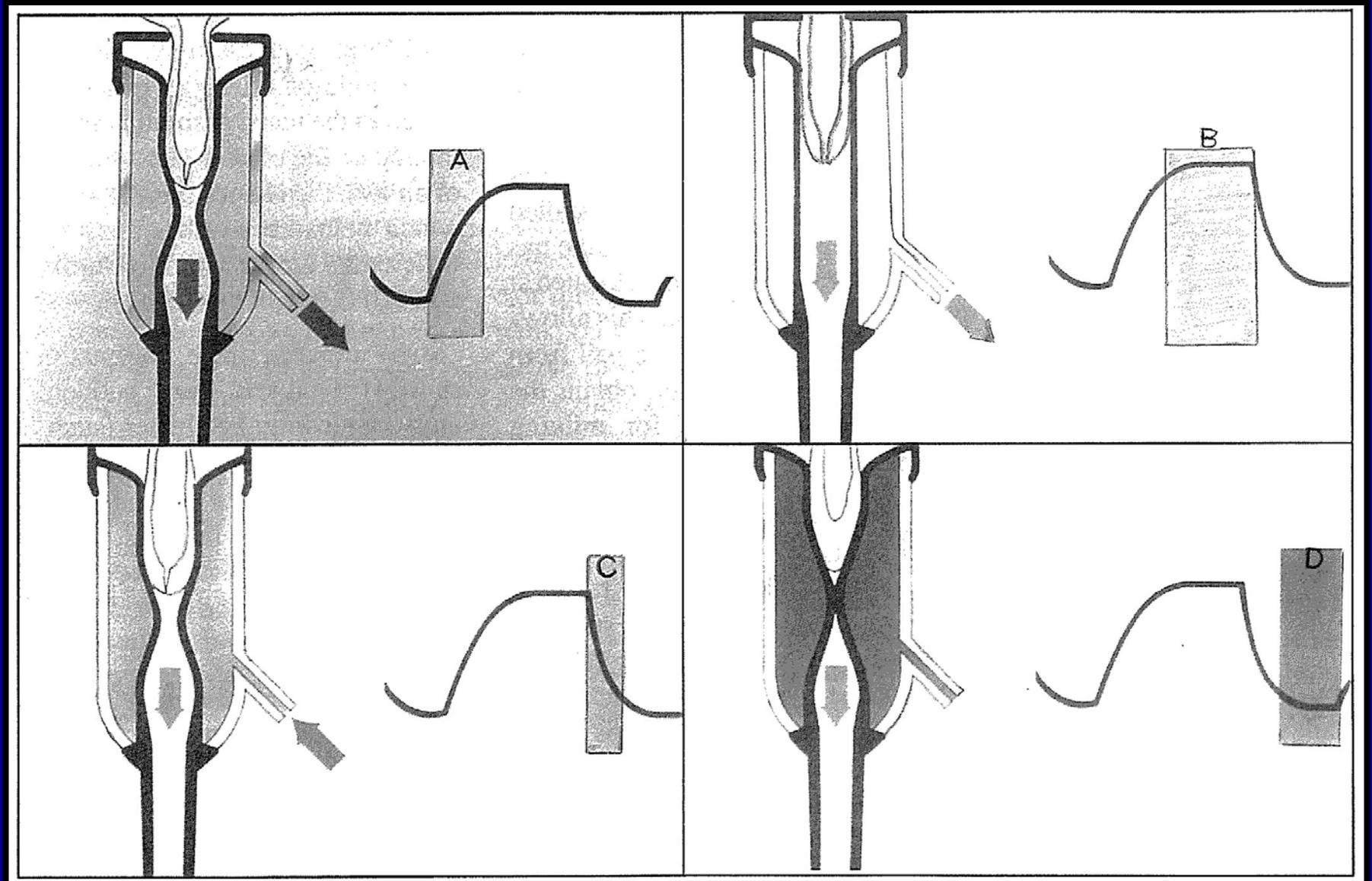


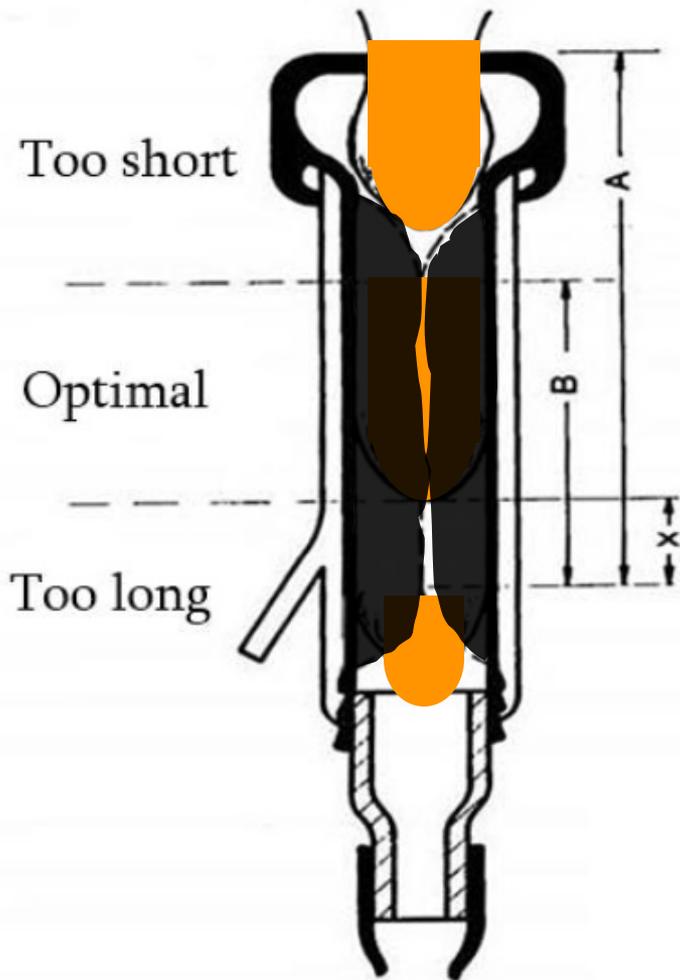


# Milking Equipment Function



# Milking Equipment Function





Too short

Optimal

Too long

A = effective length of the liner

B = effective collapse length

$A - X$  = max. teat penetration for effective pulsation

$A - B$  = min. teat penetration for effective pulsation











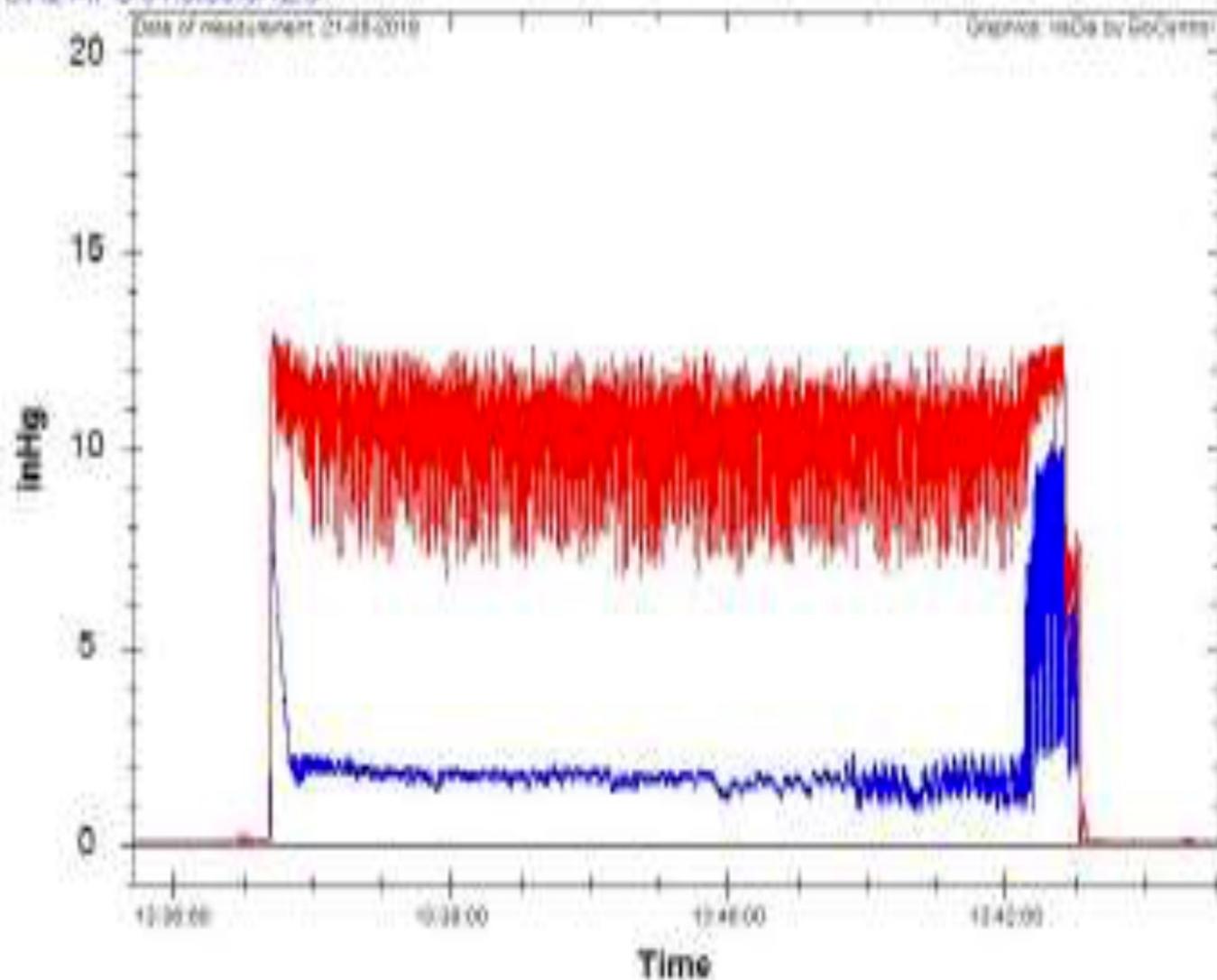




CH1 SMT 07.000.0/12.0

CH2 MPC 01.500.0/12.3

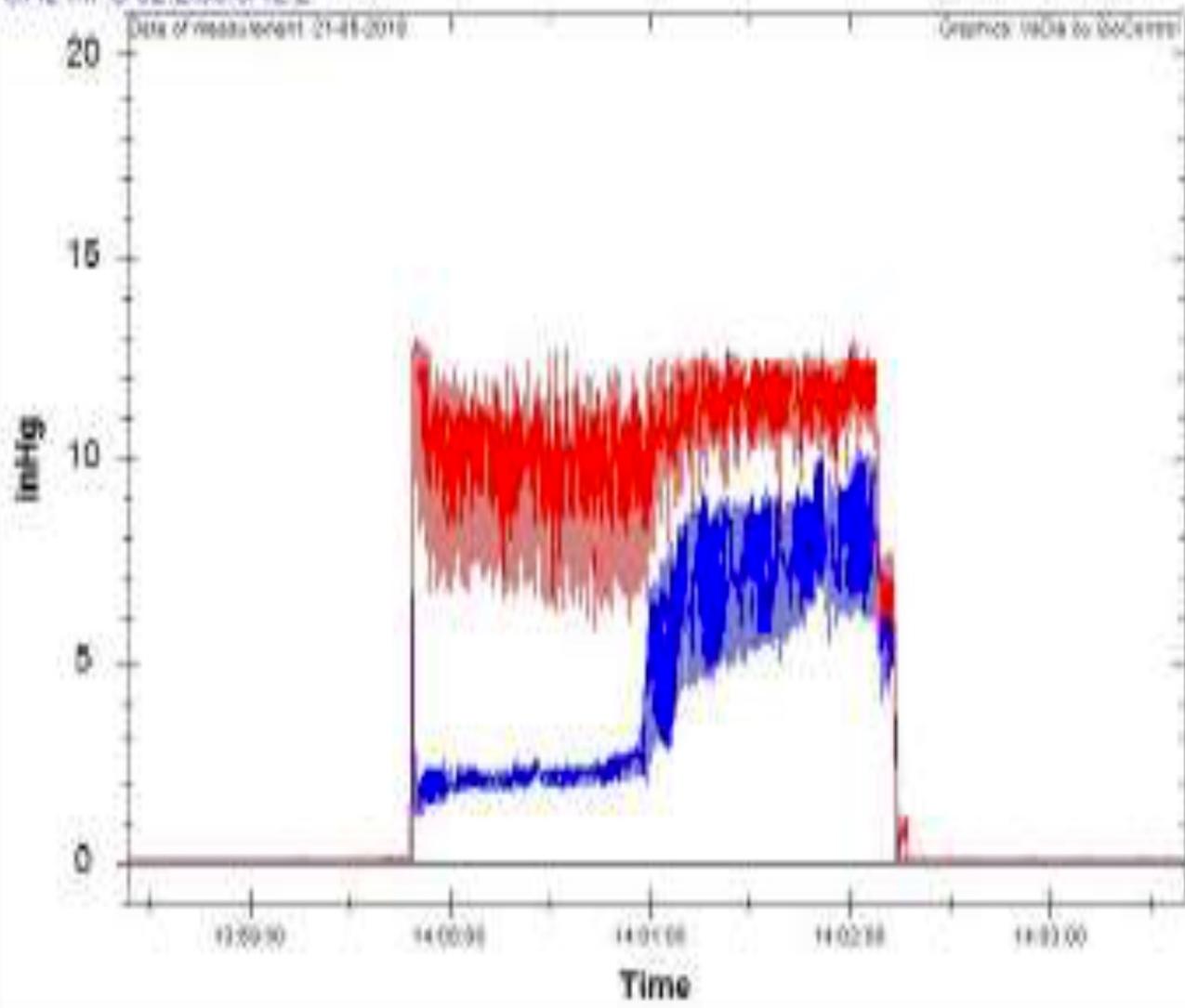
M51.vd5



CH1 SMT 04 0/00 0/13.0

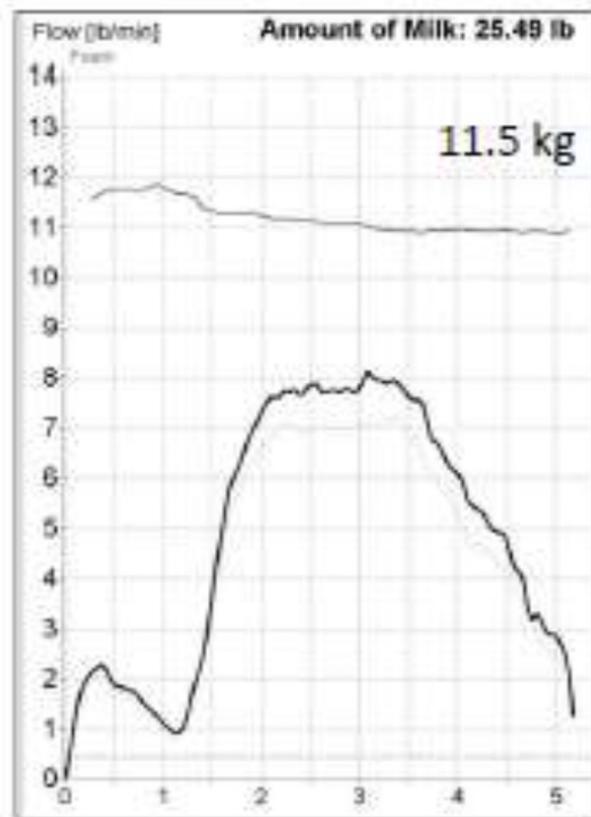
CH2 MPC 02 2/00 0/12.2

MST vd5



# Milk Flow Rate Analysis

- Lactocorder<sup>®</sup> graphs provide excellent visuals



- 90 seconds longer to harvest same amount of milk